



# TOYOTA

**Carson City Toyota**  
2590 South Carson Street  
Carson City NV 89701  
775-882-8211

## 2023 Sienna LE

Sienna LE Hybrid 2.5L 4-cyl. engine CVT AWD  
8-passenger

Model: 5403C

Engine: 2.5-Liter Hybrid

Transmission: ECVT



EXTERIOR  
Ice Cap

INTERIOR  
Gray Woven Fabric

### Fuel Economy



**PRICE INCLUDES  
2 YEARS OR 25,000  
MILE SERVICE  
MAINTENANCE AT NO CHARGE**

### TOTAL INSTALLED PACKAGES & ACCESSORIES

50 State Emissions

FIO

Roof rails  
Roof rails.

FIO

All-Weather Floor Liner Package

Engineered to precisely fit your vehicle, all-weather floor liners are made from flexible, weather-resistant material that cleans easily. Precise injection molding uses Toyota's original vehicle design data for a perfect fit. Full coverage for second and third rows. Skid-resistant backing and driver-side quarter-turn fasteners help keep the liners in place.

PIO

Total Optional Equipment

Vehicle base model (MSRP \*)

Delivery processing / handling

### Features

#### Mechanical & Performance

- 2.5L 4-Cylinder Engine
- Electronic Continuous Var. Tran. (ECVT)
- Electronic On-Demand All-Wheel Drive
- Drivetrain: Electronic On-Demand All-Wheel Drive (AWD) system
- Suspension: Independent MacPherson strut front suspension;
- 245 Combined Net Horsepower
- 17-in Wheels
- Transmission: Electronically controlled Continuously Variable Transmission (ECVT) with sequential shift mode
- Drive modes: Normal, Eco, EV, Sport



*Dick Campagni's*  
**CARSON CITY TOYOTA**  
 CAMPAGNI AUTO GROUP

|  |  |                                     |
|--|--|-------------------------------------|
| <b>Specify State's Vehicle Item Number:</b>  |  |                                     |
| <small>(i.e. 1.1 Sedan: Full size; 4 door; 6 passenger)</small>  |  |                                     |
| <b>Specify MANUFACTURER,<br/>MODEL NAME, YEAR &amp; BODY MODEL CODE:</b>   | <b>Base Price for<br/>RENO/CARSON CITY</b> | <b>Base Price for<br/>LAS VEGAS</b> |
| 2023 5403 Sienna LE Wagon 8 Pass AWD   | \$39,470                                   | \$39,870                            |
| <b>State vehicle miles per gallon (MPG):</b>   |  |                                     |
| <b>State manufactures warranty: basic 36months/36,000 miles powertrain 60months 60,000miles</b>  |  |                                     |
| <b>Specify engine size and emission rating: 2.5L 4CYL Hybrid</b>   |  |                                     |
| <b>Includes Minimum Standard Equipment Listed: <input checked="" type="checkbox"/>x Yes <input type="checkbox"/> No If no, state exceptions:</b> |  |                                     |
|  |  |                                     |
| <b>SEE ATTACHED DOCUMENT FOR STANDARD EQUIPMENT</b>  |  |                                     |
|  |  |                                     |
| <b>AWD 4x4</b>   |  |                                     |
|  |  |                                     |
| <b>Exterior Color: List available colors:</b>  |  |                                     |
| Midnight Black Metallic, Parisian Night Pearl, Alumina Jade Metallic, Salsa Red Pearl,   |  |                                     |
| Predawn Gray Mica, Celestial Silver Metallic, Blizzard Pearl. Super White, Toasted Walnut Pearl  |  |                                     |
|  |  |                                     |
| <b>Interior color</b>  |  |                                     |
|  |  |                                     |
|  |  |                                     |
|  |  |                                     |
| <b>GVW:</b>  | <b>WHEELBASE 119.3</b>                     |                                     |

(When Applicable)

(When Applicable)

**OPTION PACKAGE PAGE ~ FLEET**

(Use separate page for each package)

**DEALER NAME** \_\_\_\_\_

**Specify State's Vehicle Item Number:**

(i.e. 1.1 Sedan: Full size; 4 door; 6 passenger)

**Option Package Name/Code:** \_\_\_\_\_ \$ \_\_\_\_\_

List Equipment Features Below:

FE 50 State Emissions \$ NO CHARGE

MF Mudguards \$ 149

3T Roof Rack Cross Bars \$ 210

BM Body Side Moldings \$ 250

2T All Weather Mats \$ 260

CF Carpet Floor Mats \$ 260

DH Tow Hitch Receiver \$ 935

PC Special Color \$ 425

ST Temporary Spare \$ 75

LL LE Plus Package \$ 2300

**CONTACT DANA WHALEY FOR CURRENT REBATES TO BE DEDUCTED FROM PRICE**

DANAWHALEY@CARSONCITYTOYOTA.COM

**ITEMIZED OPTION PAGE ~ FLEET**

(Use separate page for each package)

**DEALER NAME** \_\_\_\_\_

**DEDUCT AMOUNT**

|  |    |     |
|--|----|-----|
| ABS Brake System                                 | \$ | \$- |
| Air Conditioning                                 | \$ | \$- |
| Cruise Control                                   | \$ | \$- |
| Diesel Engine                                    | \$ | \$- |
| Engine Block Heater                              | \$ | \$- |
| Four Wheel Drive (4x4)                           | \$ | \$- |
| Heavy Duty Alternator                            | \$ | \$- |
| Hitch Receiver                                   | \$ | \$- |
| Integrated Trailer Brake (3/4 ton only)          | \$ | \$- |
| Keyless Entry w/Fob (must have power door locks) | \$ | \$- |
| Limited Slip Differential                        | \$ | \$- |
| Paint, Metallic                                  | \$ | \$- |
| Power Mirrors                                    | \$ | \$- |
| Power Locks                                      | \$ | \$- |
| Power Seats                                      | \$ | \$- |
| Power Windows                                    | \$ | \$- |
| Radio; AM/FM Stereo, CD                          | \$ | \$- |
| Rear Window Wiper                                | \$ | \$- |
| Seats, Vinyl<br>Vinyl Colors:                    |    |     |
| Skid Plate                                       | \$ | \$- |
| Tilt Steering                                    | \$ | \$- |
| Tire, Spare, Full Size                           | \$ | \$- |
| Trailer Tow Mirrors                              | \$ | \$- |
| Trailer Tow Package                              | \$ | \$- |
| Other:   | \$ | \$- |

Delivery charge for other than Reno or Las Vegas (i.e. Ely) \$ 600